

# Washing and Drying Machine Winterization Guide

## Importance of Winterization

If this appliance is stored in environments below 0°C (32°F), residual water inside the system may freeze and expand, potentially damaging inlet valves, drain pumps, and internal plumbing. Proper winterization is required for RVs, seasonal cabins, and unheated storage locations.

## Standard Operating Procedure (SOP)

### *Phase 1: Preparation*

1. Turn off the washer dryer combo and unplug the power cord.
2. Fully close both hot and cold water supply valves.

### *Phase 2: Draining the System*

1. Unscrew the water inlet hoses from the rear of the unit and drain all water.
2. Open the drain pump filter access door at the bottom-right front of the unit.
3. Place a shallow container or towel underneath the filter.
4. Slowly rotate the filter cap counter-clockwise and allow all residual water to drain.
5. Re-tighten the filter cap securely.

### *Phase 3: Anti-Freeze Protection*

**(If only indoors, there is no need to use antifreeze)**

1. Pour 1 gallon (3.8 liters) of non-toxic RV antifreeze (propylene glycol based, pink) into the drum.
2. Close the door and run a Spin Only cycle for 1 minute.
3. Unplug the unit once the cycle completes.

## Storage Best Practices

- Leave the door slightly open to allow airflow and prevent odor or mold.
- Store disconnected inlet hoses inside the drum for safekeeping.

## Spring Re-activation

1. Reconnect all water hoses and power supply.
2. Run one full Self-Clean or Quick Wash cycle without clothes or detergent to flush antifreeze from the system.

## Support & Procurement

For technical support or bulk procurement inquiries, please contact your account manager or visit [www.smetagroup.com](http://www.smetagroup.com).