

Washing and Drying Machine Winterization Guide

Importance of Winterization

If this appliance is stored in environments below 0°C (32°F), residual water inside the system may freeze and expand, potentially damaging inlet valves, drain pumps, and internal plumbing. Proper winterization is required for RVs, seasonal cabins, and unheated storage locations.

Standard Operating Procedure (SOP)

Phase 1: Preparation

1. Turn off the washer dryer combo and unplug the power cord.
2. Fully close both hot and cold water supply valves.

Phase 2: Draining the System

1. Unscrew the water inlet hoses from the rear of the unit and drain all water.
2. Open the drain pump filter access door at the bottom-right front of the unit.
3. Place a shallow container or towel underneath the filter.
4. Slowly rotate the filter cap counter-clockwise and allow all residual water to drain.
5. Re-tighten the filter cap securely.

Phase 3: Anti-Freeze Protection

(If only indoors, there is no need to use antifreeze)

1. Pour 1 gallon (3.8 liters) of non-toxic RV antifreeze (propylene glycol based, pink) into the drum.
2. Close the door and run a Spin Only cycle for 1 minute.
3. Unplug the unit once the cycle completes.

Storage Best Practices

- Leave the door slightly open to allow airflow and prevent odor or mold.
- Store disconnected inlet hoses inside the drum for safekeeping.

Spring Re-activation

1. Reconnect all water hoses and power supply.
2. Run one full Self-Clean or Quick Wash cycle without clothes or detergent to flush antifreeze from the system.

Support & Procurement

For technical support or bulk procurement inquiries, please contact your account manager or visit www.smetagroup.com.